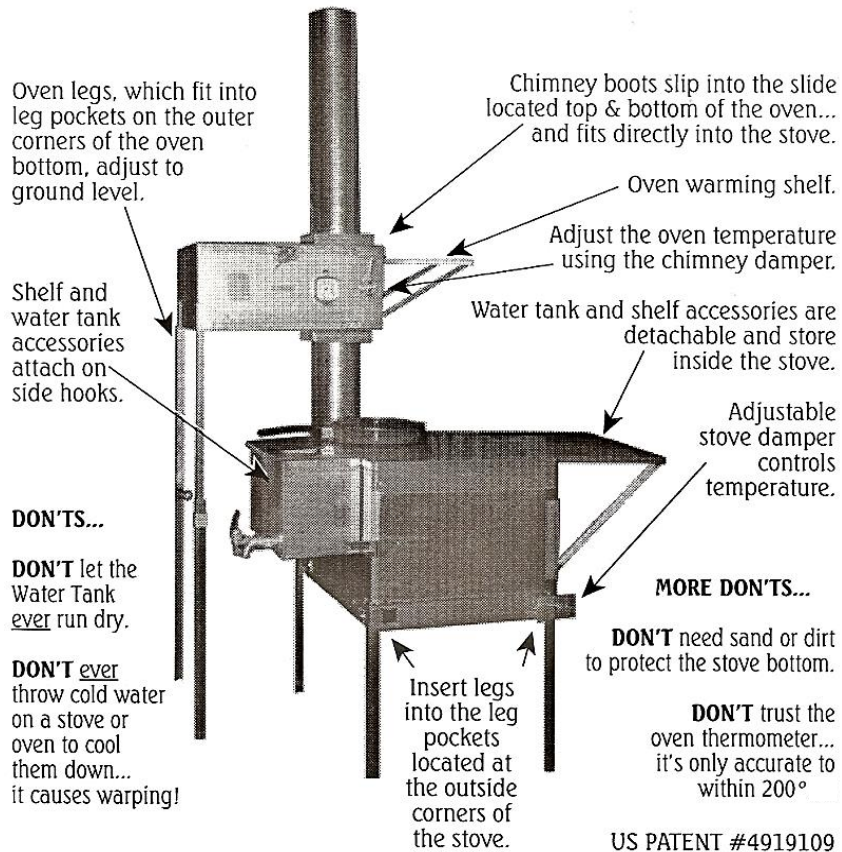


Stove Assembly Instructions

1. Turn the stove body bottom side up.
2. Insert stove legs into leg pockets located in each corner of stove.
3. Turn stove upright.
4. Attach accessories to clips on sides of your stove.
5. Arrange kindling and wood source inside the stove box, light a fire, close the door, open the draft, put cooking pots/pans directly on stove top and enjoy!



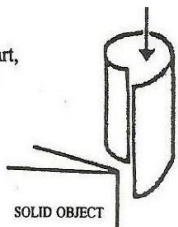
Welcome to the Riley Stove Family!



You have just purchased the world's best light-weight camp stove.

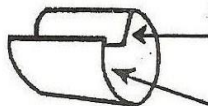
Step 1

To take the pipe apart, push down at seam approx. 2" or 3".



Step 2

Gently press down. Lift up.



Caution: Use gloves to protect you from any sharp edges.



We started manufacturing our stoves in 1982. There are now over 30,000 Riley Stove owners who have stayed warm and cooked hearty meals in camps all around the world.

Riley Stoves have become the standard in the outfitting industry.

You might as well own the best...
For over 35 years it has passed the test!

Enjoy your stove, and may God bless!

M.O. Riley

Riley Stoves are quality constructed for a lifetime of satisfaction. Stove Features:

- Galvanized steel for rust prevention*
- Patent designed non-warp tops and insulated air cooled bottoms
- Adjustable stove damper controls the temperature
- Compact and sturdy
- Light-weight for ease in transportation
- Nesting system for convenient packing with all accessories fitting inside the stove
- Full five year warranty on workmanship

FAQ

***Will the galvanized coating bother me?**

Absolutely not because the galvanized coating becomes liquefied when it gets hot, and it is not possible to breath the hot liquid. The only smell that burns off the stove is the oil from the metal. All sheet metals, including black iron, have this oil on them from the foundry to keep them from sticking together.

Please Note: When you first operate your stove the galvanizing will liquefy from the wood heat for about 5 to 7 minutes. *This is NOT a cause for concern as it will not burn off.* At this stage it will bake on to the metal to form a protective coating that hardens and protects the stove from rust/oxidation.

Will the Riley stove burn through?

It would be very difficult to burn one through because it has a patented air-cooled bottom. The larger models also have added side liners to prevent cracking.

The best benefit of the Riley stove is the fact that it is galvanized which helps protect it from burning through (lasts 5-10 times longer than any stove made from the same metal thickness). After using your stove, please store it in a dry area, and it will last many, many years. We know quite a few of our customers are still using their stoves after 20-30 years. See what our customers are saying at rileystovecompany.com.

Can we put a Riley stove in our home, R.V., or garage?

Riley Stoves are NOT recommended for your home or R.V. It may be possible for garages IF you have a dirt or concrete floor, and ONLY if you follow your local codes for safety in wood fire chimneys.

Additional Instructions:

1. Water Tank – do not set on top or hang on the side without water in it. The caulking will dry out and result in a leaky water tank.
Note: this caulking is USDA approved for food contact.
Conveniences:
 - Boiling water kills micro organisms
 - Warm wash water for hands and dishes
 - Convenient hot water for cocoa, tea, and coffee
2. Patented Air-Cooled Bottom – does not require sand to protect the bottom.
3. Oven Thermometer – do not rely on what it says. The inside temperature will be 200° hotter than it shows on the thermometer. The chimney oven doors are double to prevent warping.



Warning: Riley stoves are strictly an outdoor appliance.